



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-3

Job Sheet 177181



Part No: D5149-3

Job Qty: 6 ea

Part Name: Fwd Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/18/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 6 IPP REV:A 14.09.05 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/18/18	0.00	0.00	Start Up Machining-3		
110	Bandsaw	6 pcs		6/18/18	0.00	0.23	Bandsaw1		
115	CNC Vertical Machining	6 pcs		6/18/18	0.09	1.12	HAAS1-3		
120	QC	6 pcs		6/18/18	0.00	0.00	QC2 Machining-3		
130	QC	6 pcs		6/18/18	0.00	0.00	QC8 Machining-3		
140	Packaging	6 pcs		6/18/18	0.00	0.00	Packaging3-2		
150	QC21-SA	6 Ea		6/18/18	0.00	0.00	QC21		

Part Op 110 - CUT BLANK AT 6.325" LONG
Descriptions: 115 - MILL AS PER DWG AND FOLIO FB344
140 - LOCATION: WA001

6.5 pied

M132389

DAS JUN 26 2018
21
9-50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T2.00W0.125	6061T6 Round Tube 2.00 X.125W	3.1620 ft (.527 ea)	90-Start up Operation	S083771

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T2.00W0.125	3	12	0

Part Specifications

Specifications could not be found.



Container No: S083773



Part: D5149-3

Job No: 177181

Serial No/Batch: S083773

Revision:

Inspector:

Exp Date:

Instructions:

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Plex 5/8/18 10:26 AM Dart.Gagnon.Michelle

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					